



ITE FABRIKS AB

**The ProblemSolver for
Metal, Forming and Tools**

Company Name: ITE Fabriks AB, Olofström, Sweden

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Location: Olofström, South part of Sweden

ITE Core Competence: Stamping, Welding and Assembly of Sheet metal components from coil.
Innovation, Design and Manufacturing of Stamping Tools & Dies.
Customer Focused Product Design to Optimize Production in Progressive
Stamping Dies in order to Help Customer with Better Products.

ITE can Build and Run Tools for 0,1 mm to 12 mm Sheet Metal (coil).
Progressive Tools and Draw Dies for max 12 mm thickness and max 2000
mm Coil Width. Max Tool Size: L4,3m x W2,3m x H1,6m.
Assembly Operations and Robot NutWelding and.

Annual Turnover: 2015/2016 112,9 MSEK
2014/2015 93,4 MSEK

Employees: 62 employees in total
Production, Stamping: 40 employees
Tool & Die Manufacturing: 12 employees
Management and Administration: 10 employees

Quality Systems: ISO-TS 16 949, Implemented, Certified and Used since 2007
ISO 9001, Implemented, Certified and Used since 1990's

Engineering: Inventor 3D CADSystem is used for Tool Design as well as Design of
Automation Equipment.

Equipment: Please see "Equipment list" below

Buildings: Over 10 000 m² Large Manufacturing Plant and Another 1250m² Planned.

Other: Good Communication to/from Olofström. Daily Trains, Trucks and Ferries
to the European Continent with a Distance to:
Sölvesborg/Karlshamn (Deep Harbour) 30 km
Malmö (Bridge to Denmark) – 140 km
Trelleborg (Ferry to Germany)– 170 km

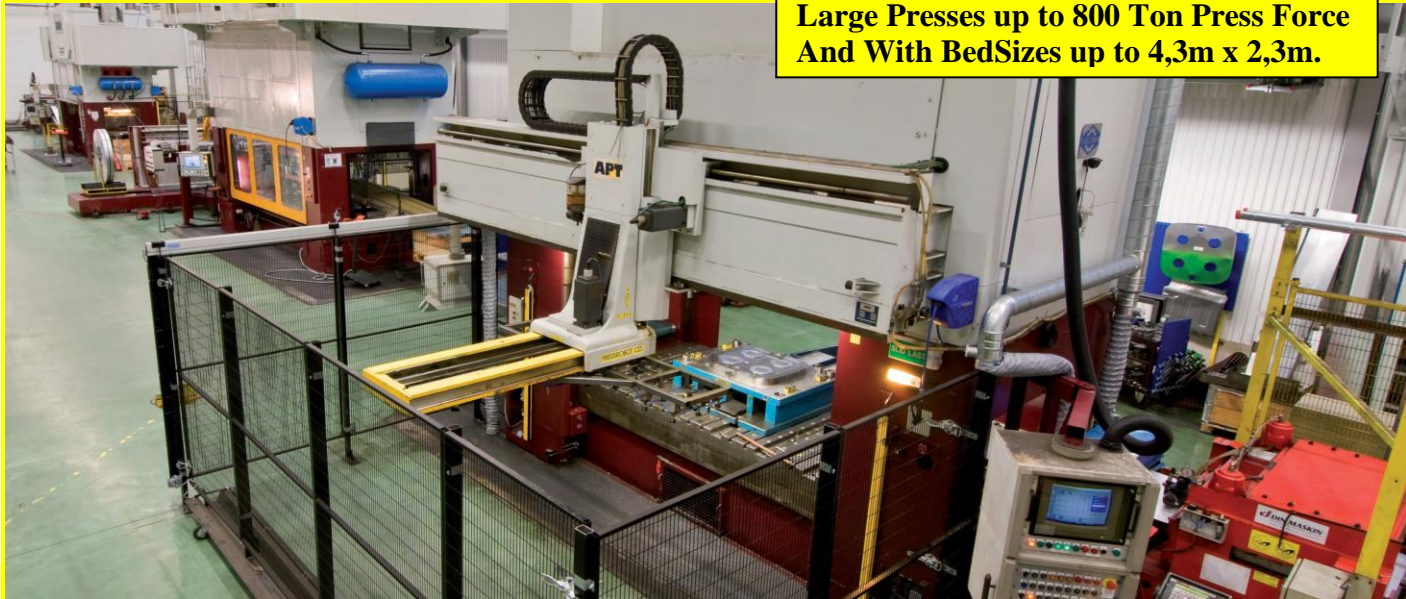
ITE: Metal, Forming and Tools...

In the End it is All About Quality!



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**Large Presses up to 800 Ton Press Force
And With Bed Sizes up to 4,3m x 2,3m.**



**Tool Weight
Up to 20 Ton**



**CNC Milling Machines
Up to 3,2m x 2,3 m Size**



**Stamping Lines with up to:
12mm Thickness Capacity
Max 2000 mm Coil Width.
Max 25 Ton Coil Weight.**



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EQUIPMENT FOR STAMPING:	Max Toolsize: (mm)	Max Coilwidth: (mm)	Max Thickness: (mm)	Max Coilweight: (kg)	Press Manufacturer:	Internal Name:
Mechanical Presses with Coil Equipment:						
800 ton Mechanical Press (linkdrive) with Coil Equipment	3500*1800mm	1600mm	10 mm	10 000 kg	Zani	169
500 ton Mechanical Press with Coil Equipment	4300*2300mm	2000mm	3,5 mm	25 000 kg	Raskin	
500 ton Mechanical Press (linkdrive) with Coil Equipment	3000*1500mm	1000mm	3,5 mm	6 000 kg	Zani	170
500 ton Mechanical Press with Coil Equipment	1800*1000mm	600mm	6 mm	6 000 kg	Rönnqvist	166
500 ton Mechanical Press with Coil Equipment	2000*1500mm	1000mm	12 mm	20 000 kg	Krupp	
400 ton Mechanical Press with Coil Equipment	3000*1800mm	1300mm	4 mm	10 000 kg	Weingarten	
200 ton Mechanical Press with Coil Equipment	2200*1000mm	800mm	5 mm	5 000 kg	Omera	
200 ton Mechanical Press with Coil Equipment	1600*1000mm	800mm	6 mm	5 000 kg	Zani	89
140 ton Mechanical Press with Coil Equipment	1200*800mm	500mm	4 mm	3 000 kg	Manzoni	21
40 ton Mechanical Press with Coil Equipment	800*600mm	400mm	2 mm	3 000 kg	DPF	167
63 ton Mechanical Press with Coil Equipment	800*600mm	600mm	4 mm	3 000 kg	Aros	22
40 ton Mechanical Press with Coil Equipment	800*600mm	100 mm	1 mm	2 000 kg	Aros	4104
40 ton Mechanical Press with Coil Equipment	800*600mm	Wire (2mm)	Wire (2mm)	2 000 kg	Aros	4105
50 ton Mechanical Press with Coil Equipment	800*600mm	300mm	2 mm	3 000 kg	Smålandstenar	23
Hydraulic Presses with Coil Equipment:						
750 ton Hydraulic Press with Coil Equipment	3200*1800mm	1000mm	5 mm	6 000 kg	Fjellman	171
250 ton Hydraulic Press with Coil Equipment	1600*1000mm	600mm	4 mm	4 000 kg	Tranemo	24
Lifting Capacity						
Forklifts x 10	15 Ton Max					
Die Change Cart x 2	10 Ton Max					
Overhead Crane x 8	16 Ton Max					

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EQUIPMENT FOR STAMPING:	Max Toolsize: (mm)	Max Coilwidth: (mm)	Manufacturer:	Internal Name:
Hydraulic Presses, Manual:				
750 ton Hydraulic Press	3200*1800mm	1000 mm	Fjellman	171
500 ton Hydraulic Press	2200*1300mm	N/A	Tranemo	
500 ton Hydraulic Press (100 delning)	1800*1500mm	N/A	Tranemo	154
315 ton Hydraulic Press	1600*1000mm	N/A	Tranemo	32
315 ton Hydraulic Press	2200*1400mm	N/A	Tranemo	160
200 ton Hydraulic Press	2000*1200mm	N/A	Tranemo	157
200 ton Hydraulic Press	1000*1000mm	N/A	Tranemo	31
200 ton Hydraulic Press (100 delning)	1000*600mm	N/A	Tranemo	163
200 ton Hydraulic Press Brake (Kantpress)	3000*250mm	N/A	Darley	134
Mechanical Presses, Manual:				
250 ton Mechanical Press	1200*800mm	N/A	Kiserling	4401
130 ton Mechanical Press	1000*600mm	N/A	Presse Ross	4402
150 ton Mechanical Press	1000*600mm	N/A	Verson	4404
120 ton Mechanical Press	1200*800mm	N/A	Manzoni	4403
2 x 63 ton Mechanical Press	800*600mm	N/A	Rönqvist	4301
5 x 50 ton Mechanical Press	800*600mm	N/A	Aros	4201
1 x 40 ton Mechanical Press	800*600mm	N/A	Aros	4101
40 ton Mechanical Press, High Speed	500x400mm	N/A	DPF	139
20 ton Mechanical Press	800*600mm	N/A	Aros	4103
250 ton Mechanical Press		N/A	Kieserling	4401
CNC – Tool Manufacturing Machines Etc.				
1 x CNC- Gantry Milling Machine	3200*2300mm		Kao Ming	709
1 x CNC- Gantry Milling Machine	2000*1600mm		Kao Ming	708
1 x CNC- Fanuc Wire EDM	600*400*300mm		Fanuc	707
1 x CNC- Fanuc Wire EDM	520*370*300mm		Fanuc	125
1 x CNC- Fanuc Wire EDM	520*370*300mm		Fanuc	124
1 x CNC- Milling Machine, 5-Axis	1000*1000mm		Micron	705
1 x CNC- Milling Machine, 4-Axis	1000*500mm		DMG	706
1 x CNC- Milling Machine	2000*800mm		Anayak	704
1 x CNC- Milling Machines	1000*500mm		Johnford	701
1 x CNC- Milling Machines	800*500mm		Johnford	702
1 x CNC- Milling Machines	800*500mm		Johnford	703
1 x CNC- Milling Machine	800*400mm		Bridgeport	
1 x CMM- Measuring Machine	1500*1000mm		Aberlink	
Grinding Machines				
1 x Grinding Machine	1500*500mm		Chevalier	174
1 x Grinding Machine	800*300mm		Delta	26
1 x Grinding Machine	800*300mm		Delta	92
1 x Grinding Machine	900*300mm		Microstatic	615